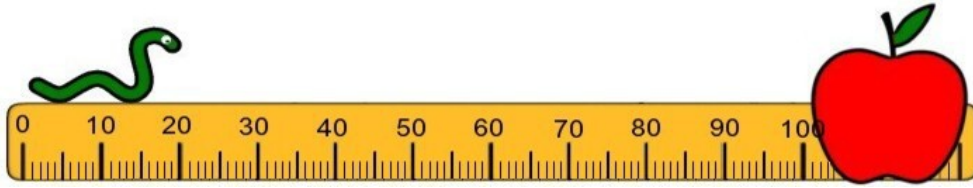


Name: \_\_\_\_\_ Kl: \_\_\_\_\_ Datum: \_\_\_\_\_ Nr.: \_\_\_\_\_



①  $15 + 5 = \underline{\quad}$        $36 + 4 = \underline{\quad}$        $74 + 6 = \underline{\quad}$   
 $\quad + 4 = \underline{\quad}$        $\quad + 4 = \underline{\quad}$        $\quad + 2 = \underline{\quad}$   
 $15 + 9 = \underline{\quad}$        $36 + 8 = \underline{\quad}$        $74 + 8 = \underline{\quad}$

②  $34 + 6 = \underline{\quad}$        $45 + 5 = \underline{\quad}$        $63 + 7 = \underline{\quad}$   
 $\quad + 2 = \underline{\quad}$        $\quad + 1 = \underline{\quad}$        $\quad + 2 = \underline{\quad}$   
 $34 + 8 = \underline{\quad}$        $45 + 6 = \underline{\quad}$        $63 + 9 = \underline{\quad}$

③  $28 + 2 = \underline{\quad}$        $47 + 3 = \underline{\quad}$        $56 + 4 = \underline{\quad}$   
 $\quad + 5 = \underline{\quad}$        $\quad + 3 = \underline{\quad}$        $\quad + 2 = \underline{\quad}$   
 $28 + \underline{\quad} = \underline{\quad}$        $47 + \underline{\quad} = \underline{\quad}$        $56 + \underline{\quad} = \underline{\quad}$

④  $22 + 8 = \underline{\quad}$        $33 + 7 = \underline{\quad}$        $54 + 6 = \underline{\quad}$   
 $\quad + 2 = \underline{\quad}$        $\quad + 2 = \underline{\quad}$        $\quad + 2 = \underline{\quad}$   
 $22 + \underline{\quad} = \underline{\quad}$        $33 + \underline{\quad} = \underline{\quad}$        $54 + \underline{\quad} = \underline{\quad}$

⑤  $35 + 5 = \underline{\quad}$        $46 + 4 = \underline{\quad}$        $84 + 6 = \underline{\quad}$   
 $\quad + \quad = \underline{\quad}$        $\quad + \quad = \underline{\quad}$        $\quad + \quad = \underline{\quad}$   
 $35 + \underline{\quad} = \underline{\quad}$        $46 + \underline{\quad} = \underline{\quad}$        $84 + \underline{\quad} = \underline{\quad}$

⑥  $77 + 4 = \underline{\quad}$        $87 + 3 = \underline{\quad}$        $59 + 1 = \underline{\quad}$   
 $\quad + \quad = \underline{\quad}$        $\quad + \quad = \underline{\quad}$        $\quad + \quad = \underline{\quad}$   
 $77 + 7 = \underline{\quad}$        $87 + 8 = \underline{\quad}$        $87 + 8 = \underline{\quad}$

⑦  $84 + 6 = \underline{\quad}$        $75 + 5 = \underline{\quad}$        $95 + 5 = \underline{\quad}$   
 $\quad + \quad = \underline{\quad}$        $\quad + \quad = \underline{\quad}$        $\quad + \quad = \underline{\quad}$   
 $84 + \underline{\quad} = \underline{\quad}$        $75 + \underline{\quad} = \underline{\quad}$        $95 + \underline{\quad} = \underline{\quad}$