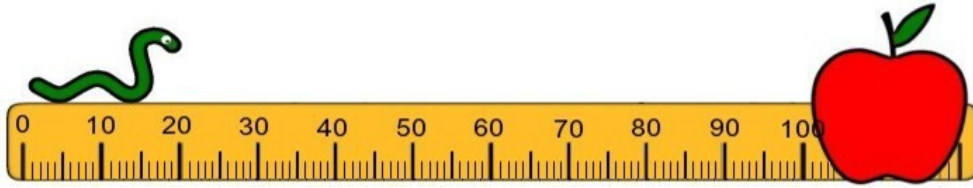


Name: _____ Kl: _____ Datum: _____ Nr.: _____



① $46 + 4 = \underline{\quad}$ $66 + 4 = \underline{\quad}$ $76 + 4 = \underline{\quad}$ $86 + 4 = \underline{\quad}$
 $\quad + 1 = \underline{\quad}$ $\quad + 2 = \underline{\quad}$ $\quad + 4 = \underline{\quad}$ $\quad + 3 = \underline{\quad}$
 $46 + 5 = \underline{\quad}$ $66 + 6 = \underline{\quad}$ $76 + 8 = \underline{\quad}$ $86 + 7 = \underline{\quad}$

② $54 + 6 = \underline{\quad}$ $38 + 2 = \underline{\quad}$ $23 + 7 = \underline{\quad}$ $77 + 3 = \underline{\quad}$
 $\quad + 2 = \underline{\quad}$ $\quad + 3 = \underline{\quad}$ $\quad + 2 = \underline{\quad}$ $\quad + 4 = \underline{\quad}$
 $54 + 8 = \underline{\quad}$ $38 + 5 = \underline{\quad}$ $23 + 9 = \underline{\quad}$ $77 + 7 = \underline{\quad}$

③ $58 + 2 = \underline{\quad}$ $27 + 3 = \underline{\quad}$ $86 + 4 = \underline{\quad}$ $74 + 6 = \underline{\quad}$
 $\quad + 5 = \underline{\quad}$ $\quad + 3 = \underline{\quad}$ $\quad + 2 = \underline{\quad}$ $\quad + 3 = \underline{\quad}$
 $58 + \underline{\quad} = \underline{\quad}$ $27 + \underline{\quad} = \underline{\quad}$ $86 + \underline{\quad} = \underline{\quad}$ $74 + \underline{\quad} = \underline{\quad}$

④ $22 + 8 = \underline{\quad}$ $33 + 7 = \underline{\quad}$ $44 + 6 = \underline{\quad}$ $55 + 5 = \underline{\quad}$
 $\quad + 1 = \underline{\quad}$ $\quad + 2 = \underline{\quad}$ $\quad + 3 = \underline{\quad}$ $\quad + 4 = \underline{\quad}$
 $22 + \underline{\quad} = \underline{\quad}$ $33 + \underline{\quad} = \underline{\quad}$ $44 + \underline{\quad} = \underline{\quad}$ $55 + \underline{\quad} = \underline{\quad}$

⑤ $66 + 4 = \underline{\quad}$ $53 + 7 = \underline{\quad}$ $89 + 1 = \underline{\quad}$ $45 + 5 = \underline{\quad}$
 $\quad + 3 = \underline{\quad}$ $\quad + 1 = \underline{\quad}$ $\quad + 7 = \underline{\quad}$ $\quad + 3 = \underline{\quad}$
 $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$

⑥ $57 + 3 = \underline{\quad}$ $18 + 2 = \underline{\quad}$ $74 + 6 = \underline{\quad}$ $97 + 3 = \underline{\quad}$
 $\quad + 5 = \underline{\quad}$ $\quad + 7 = \underline{\quad}$ $\quad + 2 = \underline{\quad}$ $\quad + 2 = \underline{\quad}$
 $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$

⑦ $54 + 6 = \underline{\quad}$ $36 + 4 = \underline{\quad}$ $73 + 7 = \underline{\quad}$ $85 + 5 = \underline{\quad}$
 $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$
 $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$ $\quad + \underline{\quad} = \underline{\quad}$